

ABSTRACT

A method for correction of the calibration of the register mark accurate and/or register accurate printing process of an electrophotographic printing unit, preferably of a color-printing unit. Large surface toner fields are
5 placed on a conveyor belt for the substrate to be printed, particularly in the larger spaces between the substrate sheets to be printed. The influence of a toner field placed on a conveyor belt for print substrate sheets on the register mark and/or registration of the printing process is identified, and such influence is expressed in the form of at least one correction value or parameter suitable for the correction of
10 the calibration.